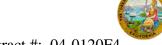
## **DEPARTMENT OF TRANSPORTATION**

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection

Bay Area Branch 690 Walnut Ave.St. 150 Vallejo, CA 94592-1133 (707) 649-5453 (707) 649-5493



Contract #: <u>04-0120F4</u>

Cty: <u>SF/ALA</u> Rte: <u>80</u> PM: <u>13.2/13.9</u>

File #: 69.12

## **DAILY PROJECT JOURNAL**

Prime Contractor: American Bridge/Fluor Enterprises, a JV Report No: DPJ-000493 Contractor: Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island Dated: 23-Nov-2007

Submittals(New / Total): CWR's: / HSR's: / NCR's: /				
Item	Title	Detail		
1	Other important observations 9:30 – 11: OBG shop		1:15 Performed a walk-through of both the Tower shop and the op.	
			ZPMC turn change the position m mock-up. This appeared to	n of one of the smaller skin plates be an extremely cumbersome
		skin plate: performec straighten	s. This weight would have rem d, however QA inspector, Larry ing procedure. The procedure weight was removed and the he	a the exterior surface of one of the nained while heat straightening was a sked to see their approved Heat did not include the weight and as at straightening continued without
		Observed together.	that the OBG deck plate splice	e mock-up had been tack-welded
		In Bay 3,	there is a lot of work going on	for OBG t-stiffener plates.
2	Meetings attended	the CJP we the 80 De that the Paskin plate Williams	rding the welding of the tower elds and the PJP welds are being gree position, while the approve P welds will be welded using a lying flat. This issue was disc	r Ryan Smith of Caltrans raised an skin plates on the mockups. Both ng welded with the skin plated in red fabrication procedure indicates a gantry welding machine with the ussed and Project Manager Dave to be held with ZPMC to further
			Smith of Caltrans also raised the weight to make their heat stra	ne question of ZPMC attempting to aightening of skin plates "go

quicker", as was observed today.

TL-6042, Daily Project Journal

## DAILY PROJECT JOURNAL

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Inspected By: Dautermann,Peter Quality Assurance Inspector

Reviewed By: Wahbeh, Mazen QA Reviewer